

Work Order ID 81087

March-08-12 8:44:06 AM

81087

Page 1

Item ID: D412-742-043

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Replacement Float Skidtube

Start Date: 08/03/2012 Start Qty: 1.00 ***1***Required Date: 22/03/2012 Req'd Qty: 1.00 ***1***

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: MLJDate: 12/03/08 Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

D3391	I
-------	---

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

If D412-742-043 is a W/O on it's own,

Photocopy bluefile and create labels per PPP D412-742-043 CHG005

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Item Name: Replacement Float Skidtube

Start Date: 08/03/2012 **Start Qty:** 1.00 ***1***

Required Date: 22/03/2012 **Req'd Qty:** 1.00 ***1***

Cust Item ID:

Customer:

Reference:

Approvals:	Process Plan: _____	Date: _____	Tooling: _____	Date: _____	Run	Start	*NR1*
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____	Stop		*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC	QC5- Inspect part completeness to step on W/O Quality Control	0.00 <i>8/23/12</i>							

130 *130* Packaging Packaging	Packaging Memo Identify and pack for shipping as per PPP D412-742-043 Location: <i>PPP 78508</i> PPP Rev:	0.00
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140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00
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12/3/15 C

12/3/16 D

MF
12-03-16

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Picklist Print

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Work Order ID: 81087

81087

Parent Item: D412-742-043

D412-742-043

Parent Item Name: Replacement Float Skidtube

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C4A

Purchased

No

110

Each

3,729.000

24

24

**

u

120316

AN3C4A

BOLT

Location	Loc Qty	Loc Code
ST350	3729	
117688	5	
118112	16	
119749	10	
120187	2000	
120423	10	
120521	510	
120769	515	
120799	163	
120930 ✓	500	

AN3C6A

Purchased

No

110

Each

672.0000

10

10

**

u

120316

AN3C6A

BOLT

Location	Loc Qty	Loc Code
FP001	1	
111982	1	
ST351	671	
111982	2	
116419	23	
116549	2	
116704	12	
117619	10	
117688	1	
117872	5	
118422	13	
119449 ✓	21	
120423 ✓	182	
120693 ✓	400	

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Page 3

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Parent Item: D412-742-043

D412-742-043

Parent Item Name: Replacement Float Skidtube

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C7A

Purchased

No

110

Each

169.0000

4

4

**

M 120314

AN3C7A

BOLT

Location	Loc Qty	Loc Code
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ST351	169	
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113149	14	
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116169	1	
--------	---	--

117313	10	
--------	----	--

117619	12	
--------	----	--

117688	6	
--------	---	--

119749	6	
--------	---	--

120731✓	120	
---------	-----	--

AN960C10L

NAS1149C0332✓

Purchased

No

110

Each

0.0000

38

38

**

38. M 120314

*AN960C10I *

washer

D4095-041

Manufactured

No

110

Each

7.0000

1

1

**

D4095-041

Wearplate Assembly

Location	Loc Qty	Loc Code
----------	---------	----------

FP001	7	
-------	---	--

78938✓	7	
--------	---	--

D4095-043

Manufactured

No

110

Each

8.0000

1

1

**

86 120314

D4095-043

Wearplate Assembly

Location	Loc Qty	Loc Code
----------	---------	----------

FP001	8	
-------	---	--

78939✓	8	
--------	---	--

M 110314

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 4

Work Order ID: 81087**Parent Item:** D412-742-043**Parent Item Name:** Replacement Float Skidtube***81087***
D412-742-043**Start Date:** 08/03/2012**Required Date:** 22/03/2012**Start Qty:** 1.00**Required Qty:** 1.00

D4095-045

Manufactured

No

110

Each

15.0000

1

1

**

M

210314

D4095-045

Wearplate Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	15	
77737 ✓	1	
79042 ✓	5	
80702	9	

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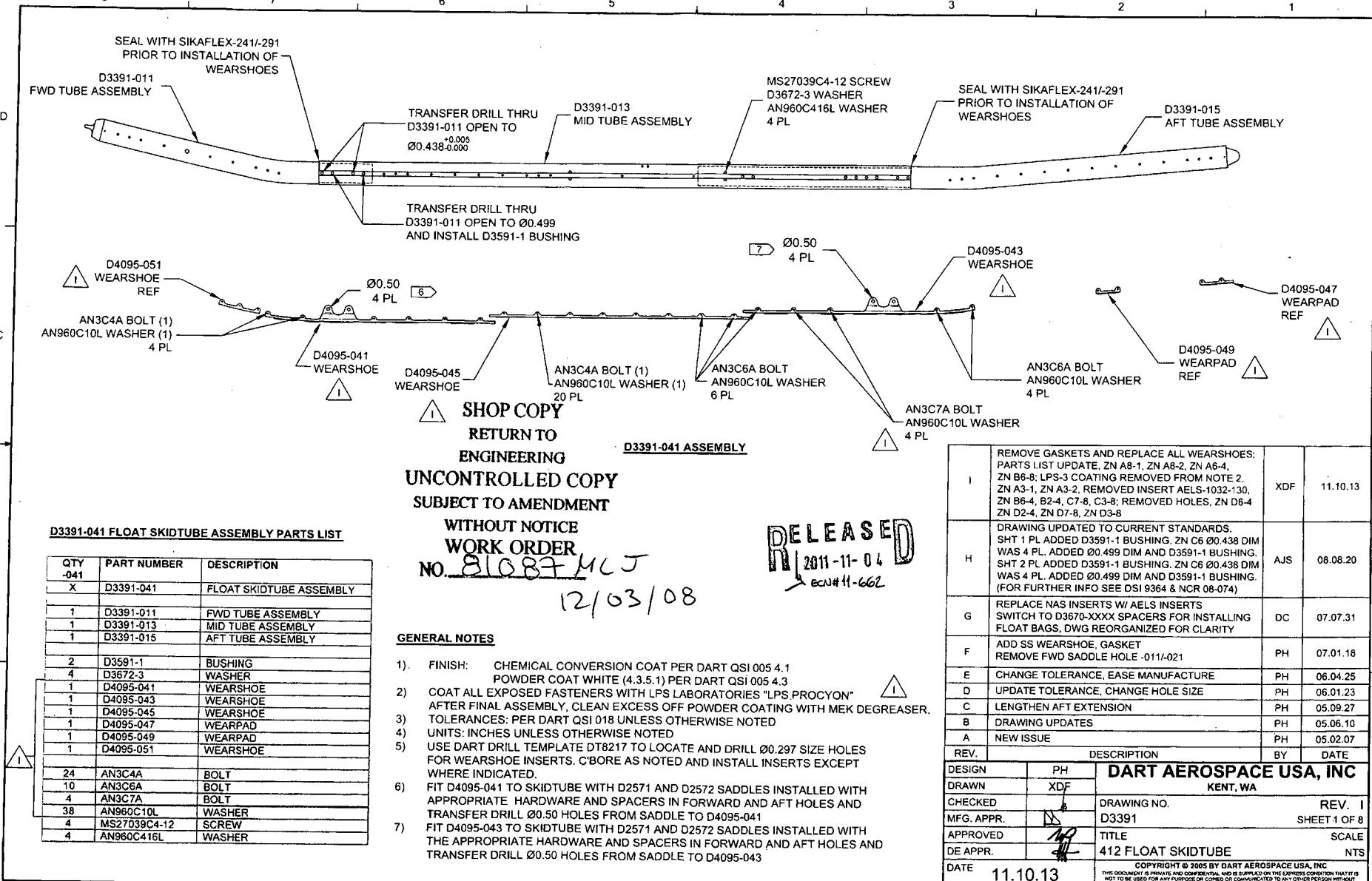
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I	REMOVE GASKETS AND REPLACE ALL WEARSHOES; PARTS LIST UPDATE, ZN A8-1, ZN A8-2, ZN A6-4, ZN B6-8; LPS-3 COATING REMOVED FROM NOTE 2, ZN A3-1, ZN A3-2, REMOVED INSERT AELS-1032-30, ZN B6-4, B2-4, C7-8, C3-8; REMOVED HOLES, ZN D6-4 ZN D2-4, ZN D7-8, ZN D3-8	XDF	11.10.13
H	DRAWING UPDATED TO CURRENT STANDARDS. SHT 1 PL ADDED D3591-1 BUSHING, ZN C6 $\varnothing 0.438$ DIM WAS 4 PL. ADDED 20.499 DIM AND D3591-1 BUSHING. SHT 2 PL ADDED D3591-1 BUSHING, ZN C6 $\varnothing 0.438$ DIM WAS 4 PL. ADDED 20.499 DIM AND D3591-1 BUSHING. (FOR FURTHER INFO SEE DSI 9364 & NCR 08-074)	AJS	08.08.20
G	REPLACE NAS INSERTS W/ AELS INSERTS SWITCH TO D3670-XXXX SPACERS FOR INSTALLING FLOAT BAGS, DWG REORGANIZED FOR CLARITY	DC	07.07.31
F	ADD SS WEARSHOE, GASKET REMOVE FWD SADDLE HOLE -011/-021	PH	07.01.18
E	CHANGE TOLERANCE, EASE MANUFACTURE	PH	06.04.25
D	UPDATE TOLERANCE, CHANGE HOLE SIZE	PH	06.01.23
C	LENGTHEN AFT EXTENSION	PH	05.09.27
B	DRAWING UPDATES	PH	05.06.10
A	NEW ISSUE	PH	05.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE USA, INC	
DRAWN	XDF	KENT, WA	
CHECKED		DRAWING NO. D3391	
MFG. APPR.		REV. I	
APPROVED		SHEET 1 OF 8	
DE APPR.		TITLE 412 FLOAT SKIDTUBE	
DATE	11.10.13	NTS	

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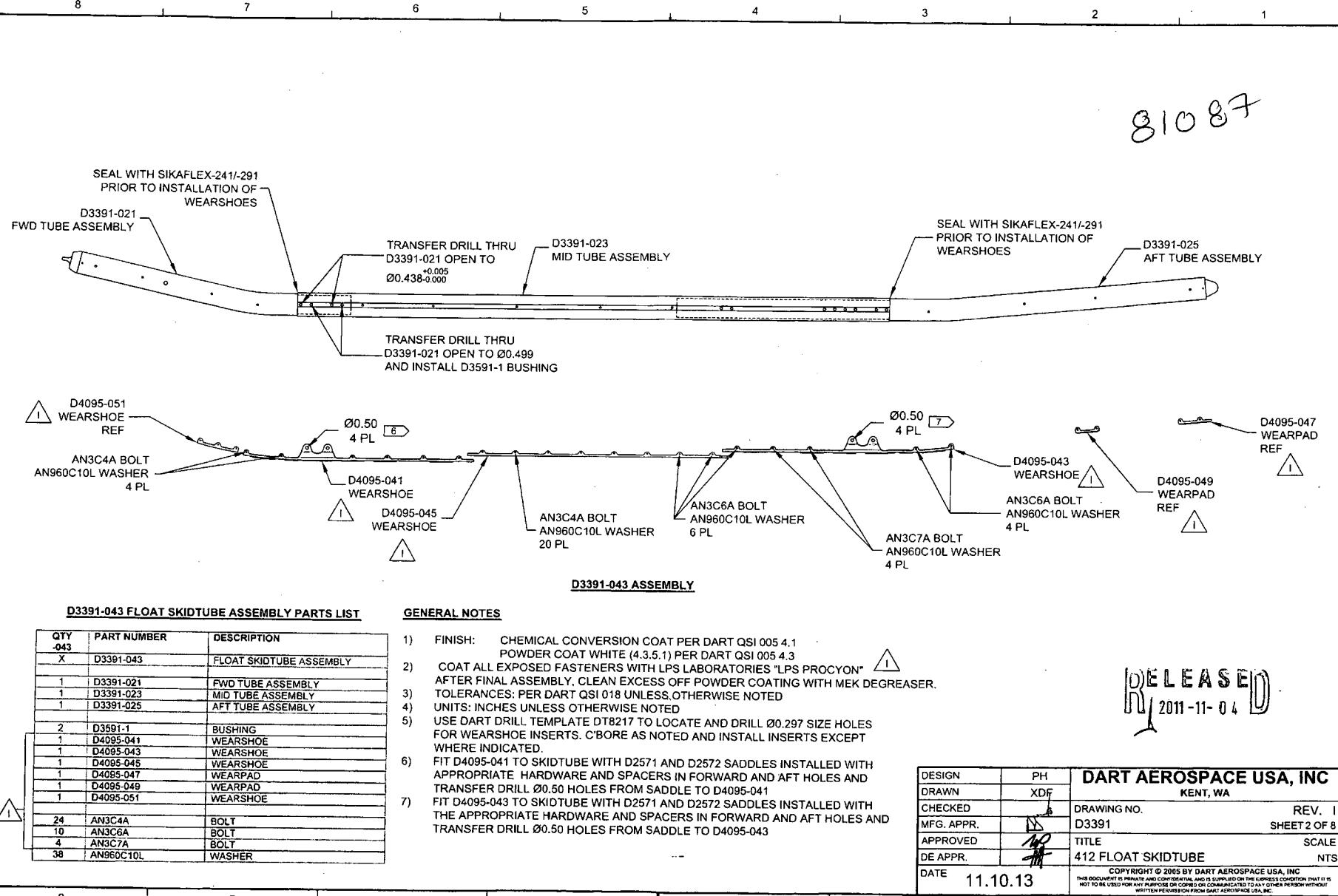
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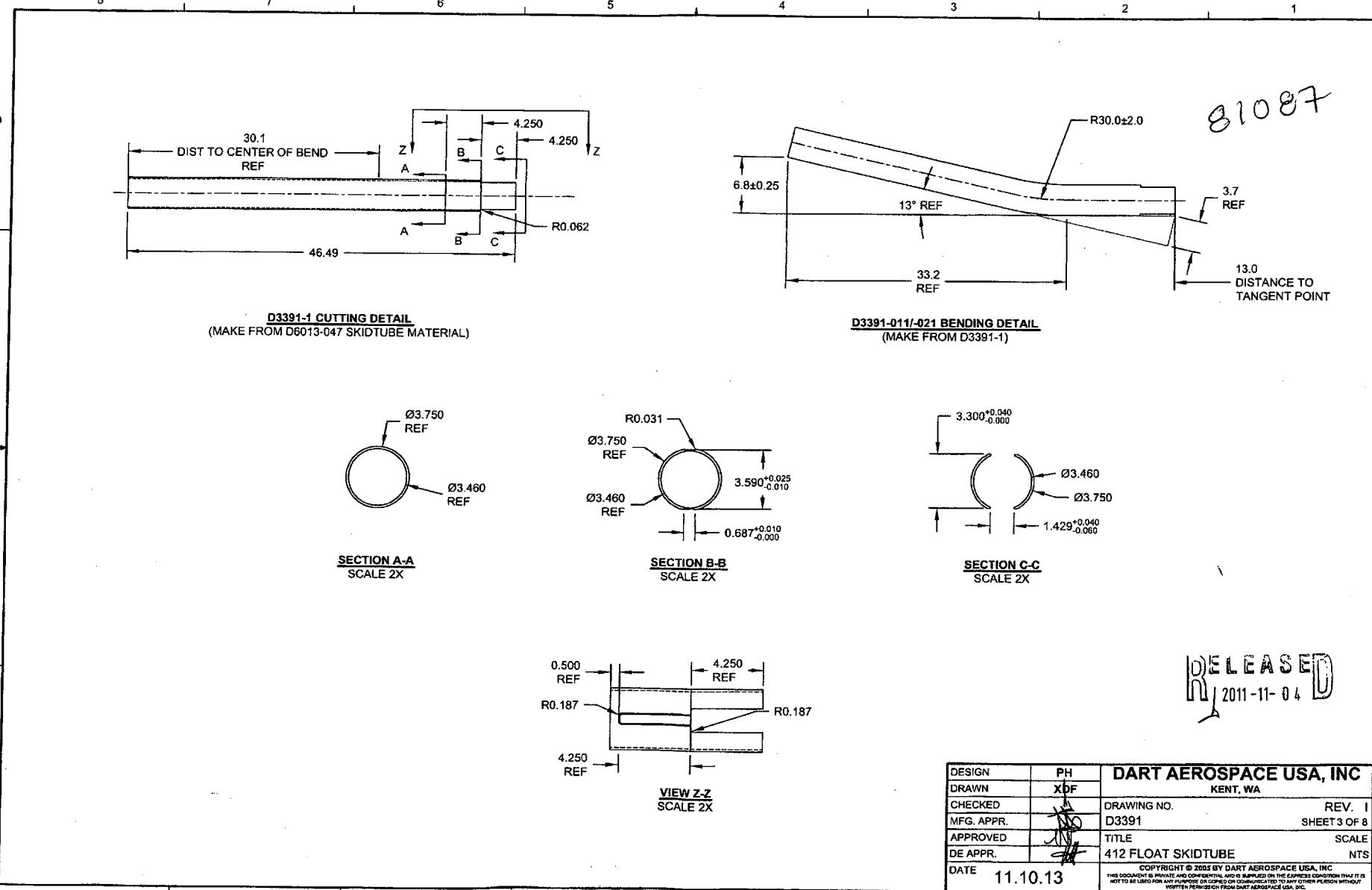
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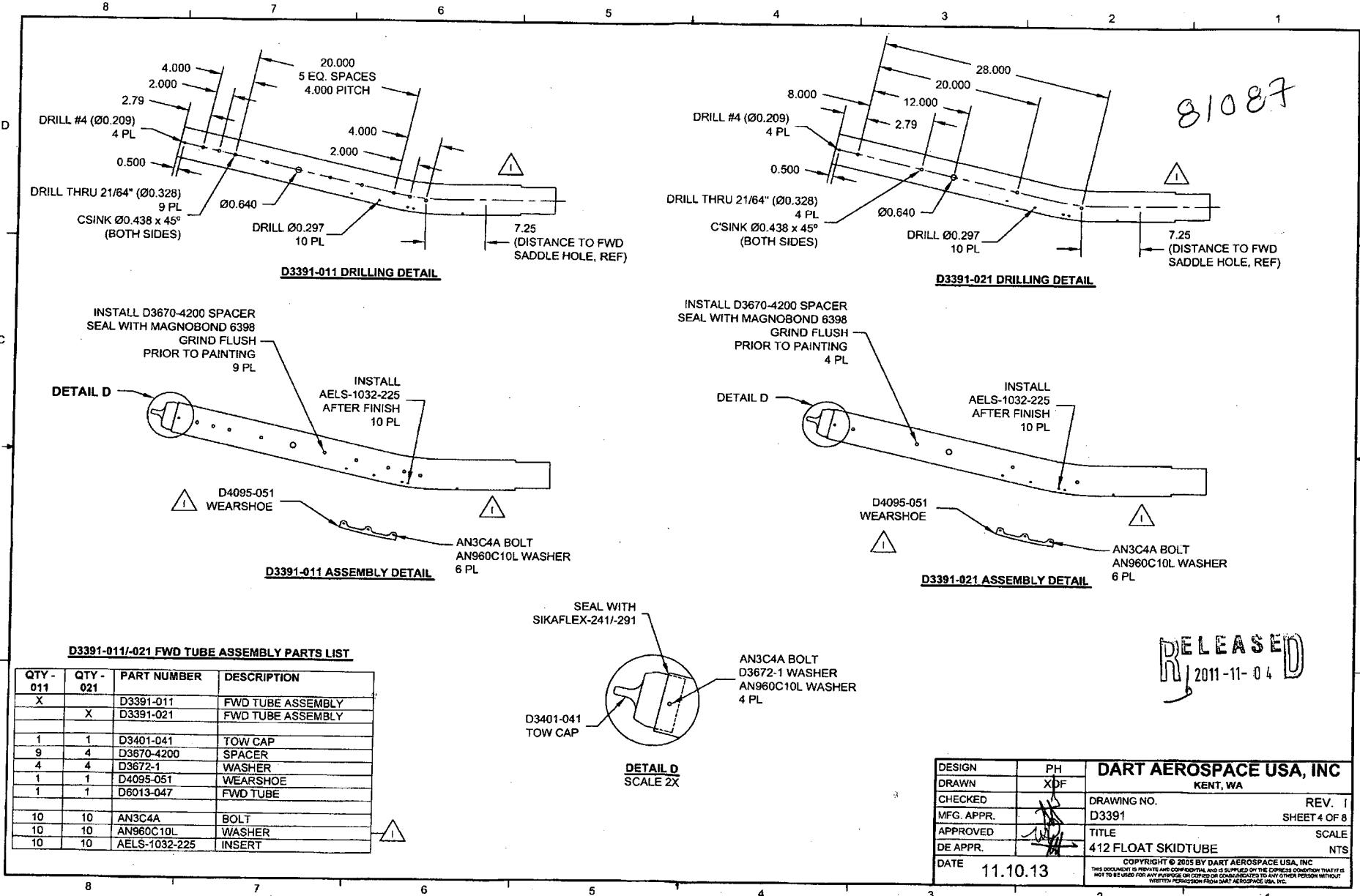
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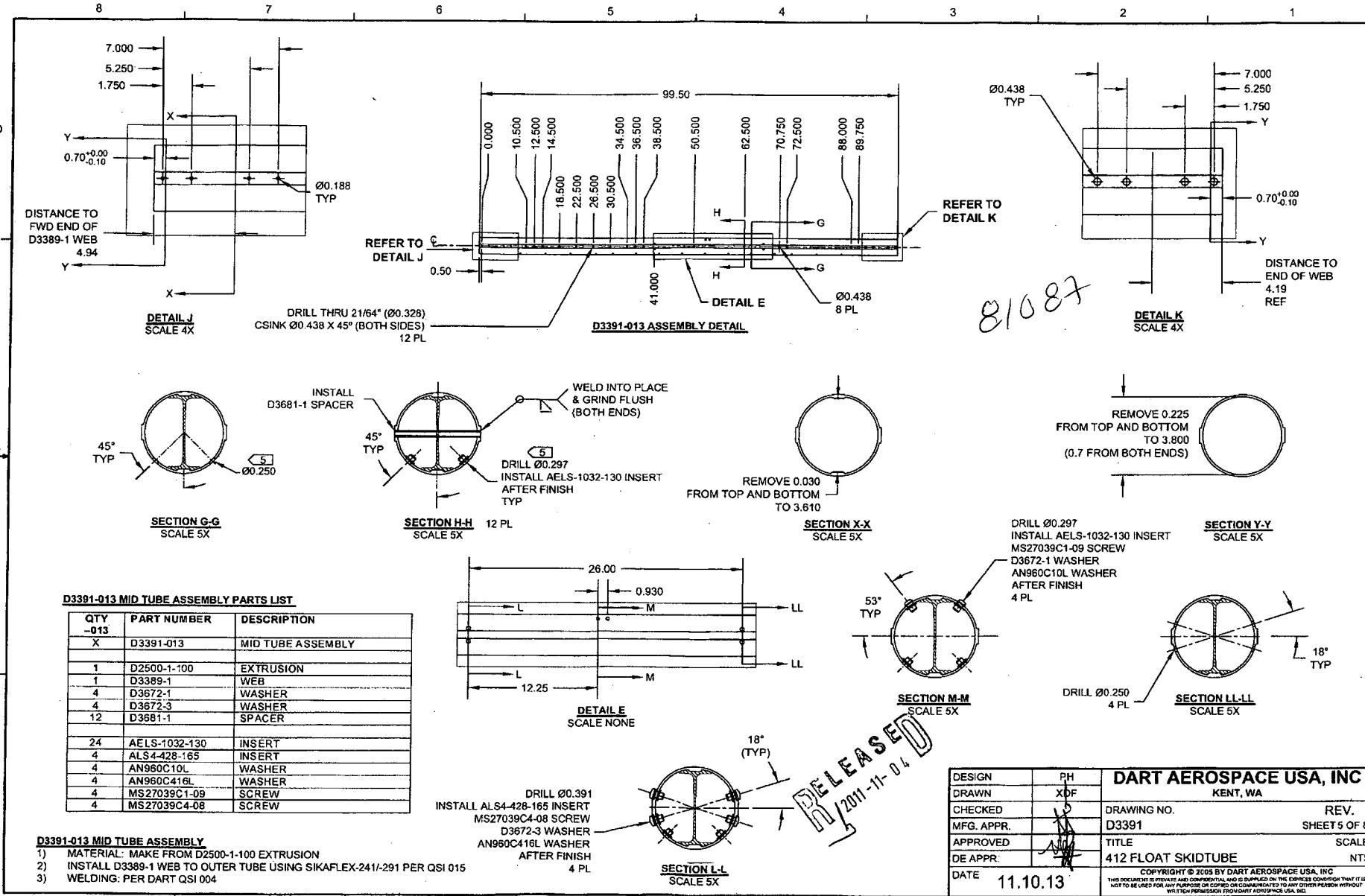
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RELEASED
1/2011-11-04

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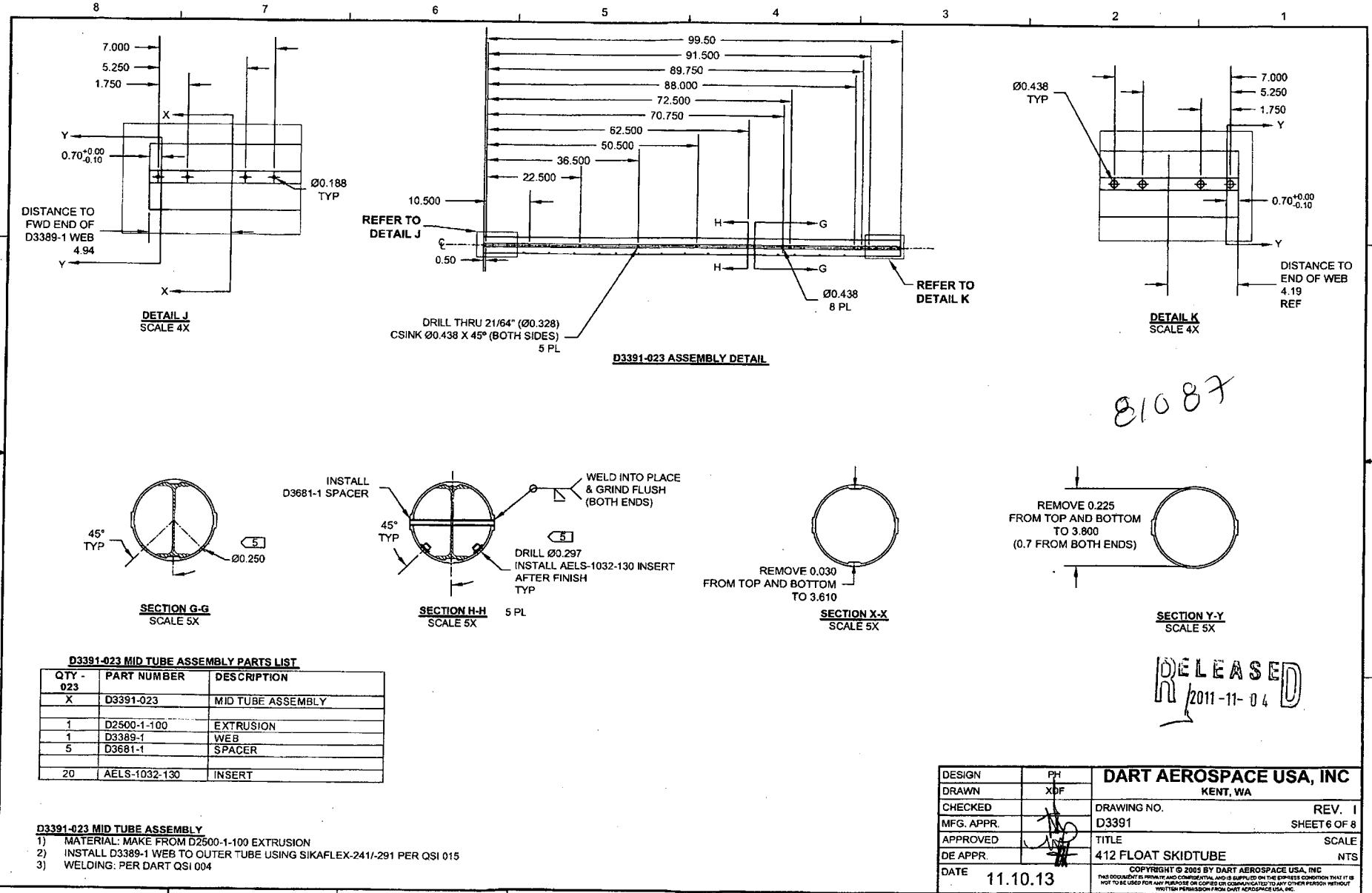
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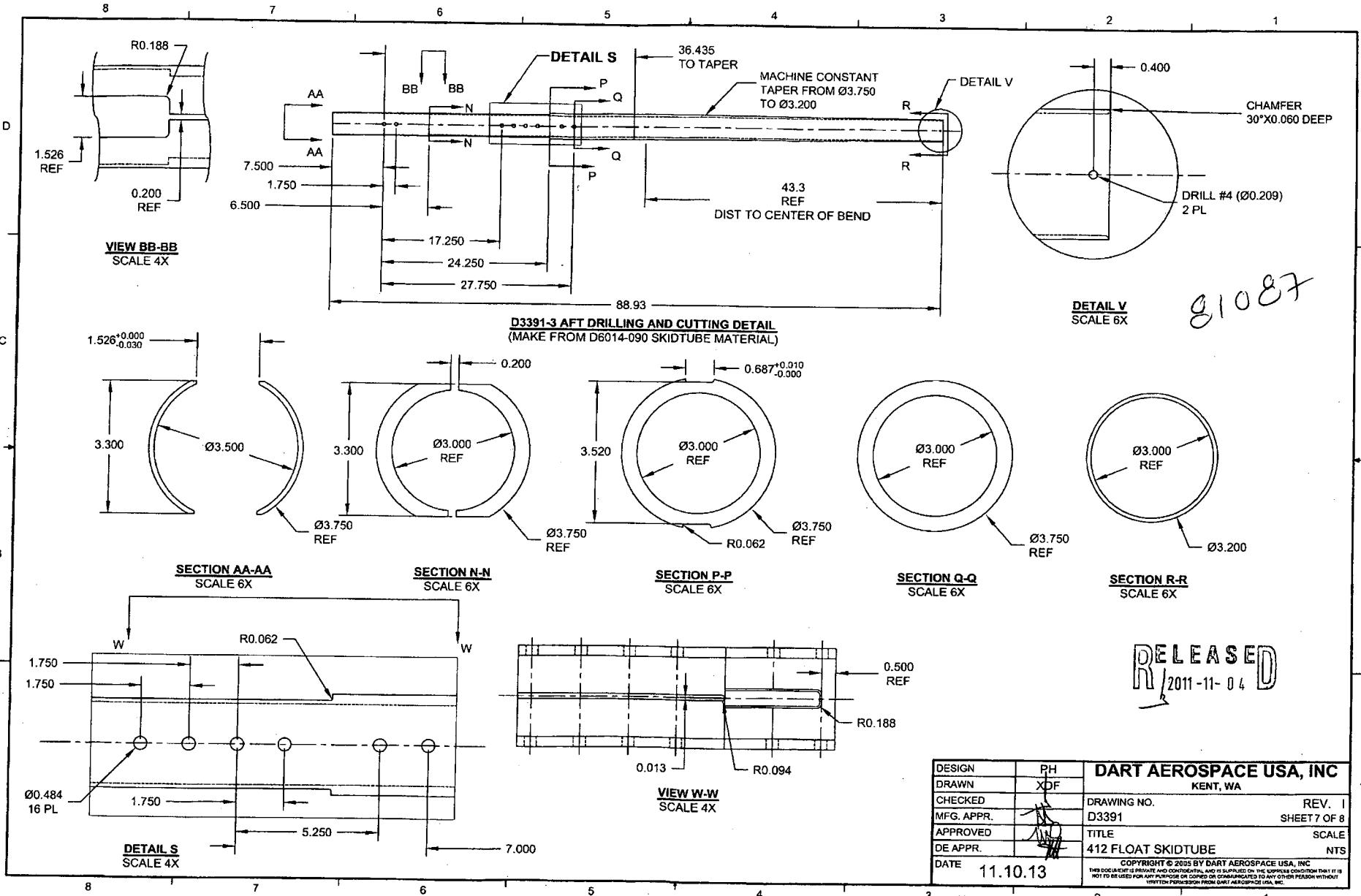
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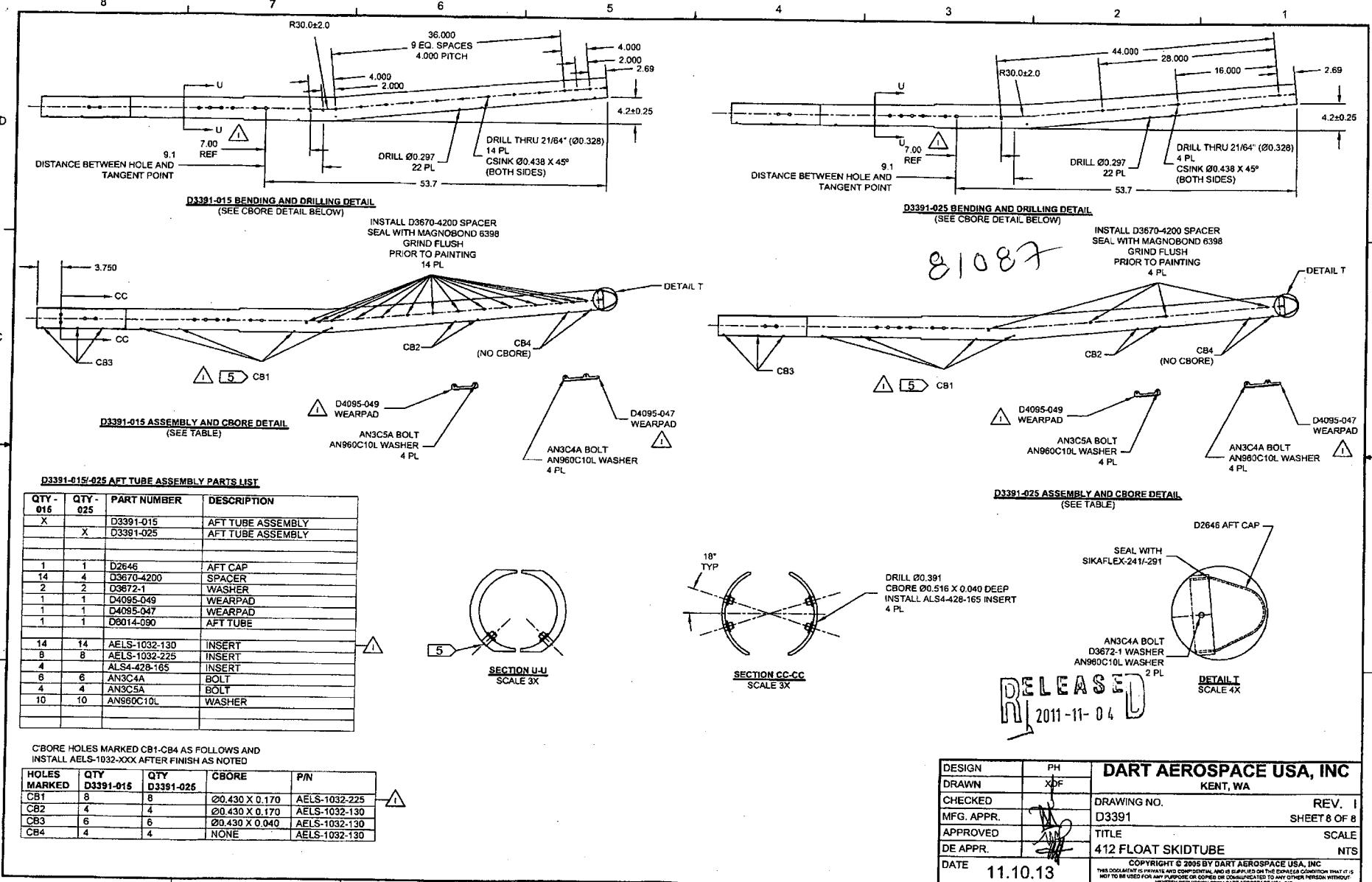
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